- 8. (Amended) A process for preparing copper complex dyes, which comprises reacting an azoxy dye of claim 1 with at least 0.1 mol equivalent of a copper donor.
- 9. (Amended) A method of using one or more azoxy dyes and/or their copper complexes of claim 1 for dyeing or printing natural or synthetic substrates.
- 10. (Amended) Natural or synthetic substrates dyed or printed with one or more azoxy dyes and/or their copper complexes of claim 1.

Please add new Claim 13.

13. (New) A process for preparing azoxy dyes of the formula

where

Az

R<sup>1</sup> is selected from the group consisting of methoxy, hydroxyl and carboxyl, which comprises coupling a coupling component of the formula IV

$$R^2$$
 $C=O$ 
 $OH$ 
 $OH$ 
 $SO_3H)_n$ 
 $SO_3H$ 

with nitroaniline of the formula V

$$R^{1}$$
 $H_{2}N$ 
 $NO_{2}$ 

where n, A,  $R^{+}$  and  $R^{2}$  are each as defined in claim 1, reducing the resultant nitro monoazo dye and deacylating in aqueous solution at pH < 9.